

BY214×9/16(1)H1RC



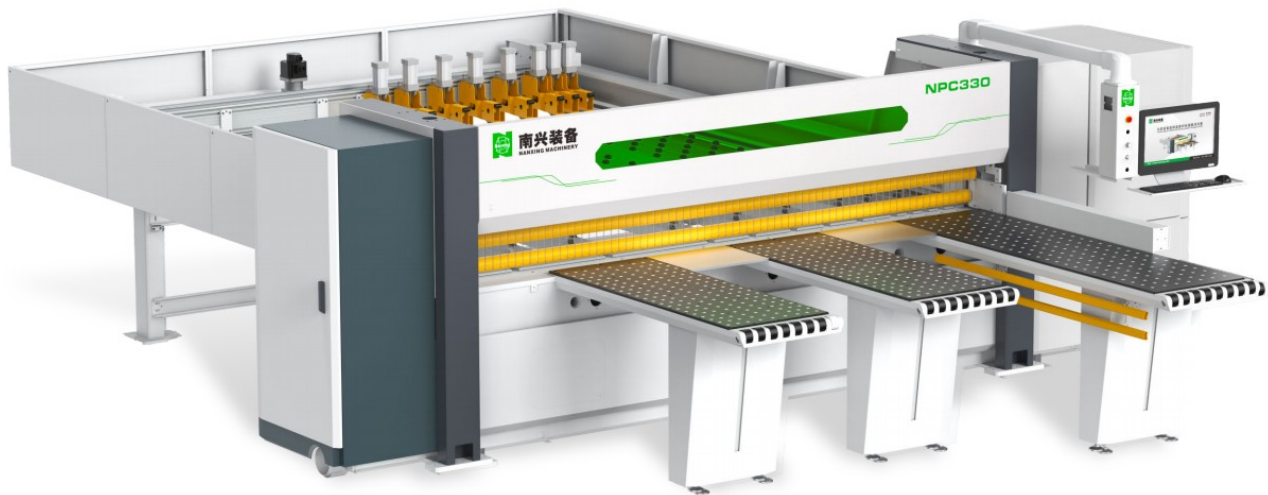
Product name:	HOT PRESS MACHINE
Model:	BY214×9/16(1)H1RC
Total pressure:	1600KN
Specific pressure:	4.1gf/cm ²
Working layer:	1 layers
Platen No.& Size:	2-3000x1300x42mm(solid steel drilled hot platen covered with mylar)
Platen opening:	360mm
Cylinder No.& Dia:	10-φ85mm
Max temperature:	120℃
Heating way:	Electric heating with thermal oil
Heating medium:	thermal oil
Installation power:	4+0.75+36KW
Platen opening way:	Automatically
Loading way:	Length side,Manually
Voltage:	3PE 415V 50Hz



Panel Dividing Saw NPC330S

Nanxing Machinery

Guangdong China



Description

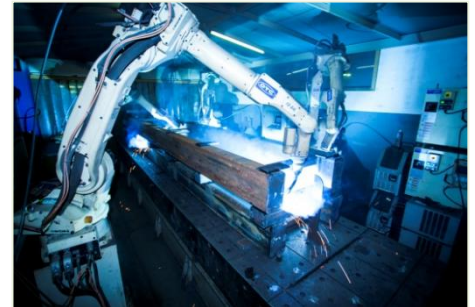
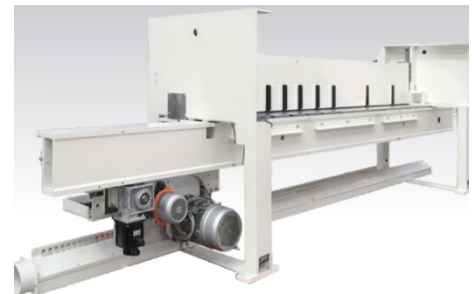
- ✓ Saw carriage by 2kw servo motor and moved via rack and pinion automatically moved to fit based on the width of panel, reduces travel distance. Max cutting speed up to 90m/min, backward speed up to 120m/min;
- ✓ Pressure beam automatically self-adjusted according to the total height of panels, to shorten the travel range, hence higher efficiency;
- ✓ Powerful software so easy to use, including managing the work process with detailed reports, simulating cutting patterns, showing any error message, printing bar code and many more advantages, also user friendly HMI, making whole machine much reliable.
- ✓ 90mm cutting height, working width 3270mm,



Details

1. Machine body

- Heavy duty machine body is welded by robots line, welding mark's distance is strictly same, ensure the strength is even for higher stability, reduce the vibration in use.
- Frame body pass the **heat treatment** and **vibration aging treatment** to guarantees the whole service life without deforming. After **sandblasting** and **painting**, the top-grade CNC metal processing machines are used to process the body and components to make sure perfect quality and detail.
- Heavy duty machine body in stable bridge structure, total weight of machine is up to 6500kg.



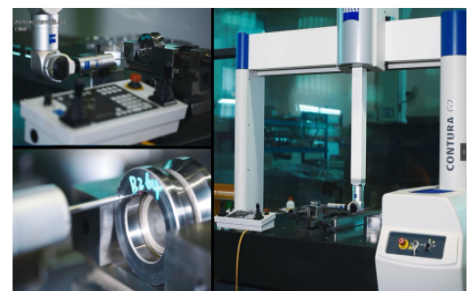
2. Professional assembly line

- Assembly is final and important step for better machine performance. Nanxing's professional assembly lines from machine body to small electrical components were by experienced technicians that guarantee machine standardization and performance.



3. Quality control

- Advanced measuring equipment and strict QC system help to make sure the machines and parts are checked and certificated by very high standard.
- All the machines are delivered with Quality Certificate signed by QC specialist.





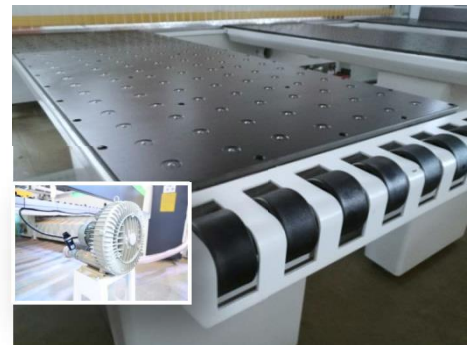
4. Steel table plate

- High stiffness steel plate with long service life, precision up to $\pm 0.03\text{mm}$, reducing the possible maintenance costs.



5. Air float feed table

- Full of air steel balls on table surface makes movement of work pieces smooth, reduce scratches on panel surface, the black table plate is rigid and wear proof for longer service life.
- Separate 3 pipes connected to 3 float tables with a 2.2kw air blower beneath the table supplies sufficient air. Flow rate: $5.2\text{m}^3/\text{min}$.



6. Side operation rod

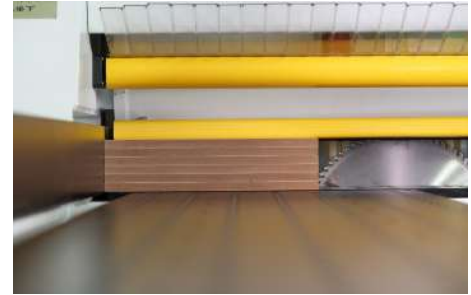
- An extra operating rod on side guarantees the continuous cutting, operator could start the cutting without approaching the IPC in the process.





7. Pressure beam

- Pressure beam automatically self-adjusted according to the total height of panels, to shorten the travel range, hence higher efficiency.
- Single pressure beam makes evenly pressure applied on the whole work piece surface, increase the pressure apparently, thus reduce the chipping of work piece edge
- Movement of pressure beam by precise rack and pinion on both sides.



NEW: Servo control of the Pressure beam

- Fast lifting speed, completing the full stroke lifting action in 1 second;
- Lifting height is precisely controllable according to the cutting thickness;
- Clamping pressure automatically adjusts based on the width of the cut and the material;
- The pressure beam keep height even during operation;
- Smooth operation, efficient dust prevention, and maintenance-free

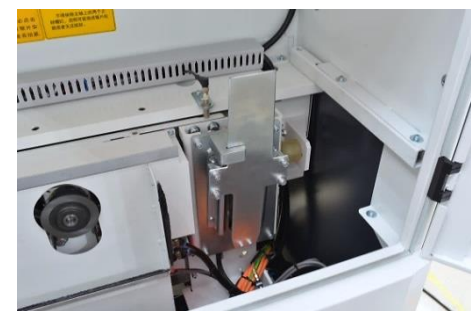
8. Piano dust cover

- Piano type dust cover provides a completely enclosed blade guard and prevents flying dust and chips.



9. Servo side alignment

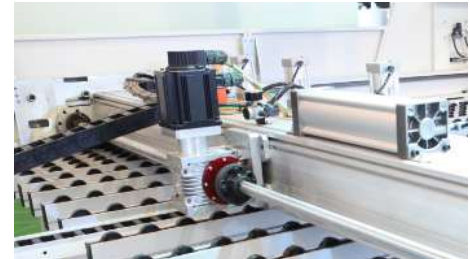
- Device fixed within saw carriage to push from side of board when running to cut, even for thin and soft board, at the same time to guide alignment for perfect square cut.





10. Gripper

- Firm joist steel supporter on both sides, precise positioning.
- Pneumatically controlled 10 grippers to fix work piece tightly without displacement during feeding, improving cutting precision effectively.
- Accurate and smooth movement of feeding unit is ensured by 2kw servo motor and long rack and pinion on both sides. Gear box with good brand.
- Fully covered and wide roller bracket provide good support and avoid dust;
- Max traveling distance: 3200mm;
Max cutting width: 3270mm
Max speed: 85m/min;



11. Anti- dropping device.

- The design prevents saw carriage from struck due to small work piece dropping, hence guarantees the stable working of saw carriage.





12. Integrated saw carriage

- Saw carriage by 2kw servo motor along rack and pinion, automatically moved to fit based on the width of panel, reduces travel distance. Max forward speed up to 90m/min, backward speed up to 120m/min.
- Both main saw and scoring saw with independent movements of up and down, also main saw automatically self-adjusted minimizing the lifting height for efficiency besides making best finish. Guiding rail with Germany brand for better stability.
- Quick exchange of main saw blade, ideal design for operator.



- ⚙ Main saw is 15kw, 4500rpm/min,
inner ϕ 60mm outer ϕ 380mm
- ⚙ Scoring saw is 4300rpm/min
inner ϕ 45mm outer ϕ 200mm



Saw blade cover

- Saw blade cover with dust outlet to prevent the dust



Tip: Saw blades are included.

NEW: Servo grooving function

- Main saw up and down by servo results accurate grooving.



13. Full covered fence

- Safer for operator





14. Dust collection

- Reduce flying chips and dust, convenient working condition contributes to extend service life.
- $\phi 150\text{mm} \times 3$, $\phi 76\text{mm} \times 1$



15. Automatic lubrication system

- The automatic lubrication system greases the main components automatically that reduces the need of maintenance by operators.



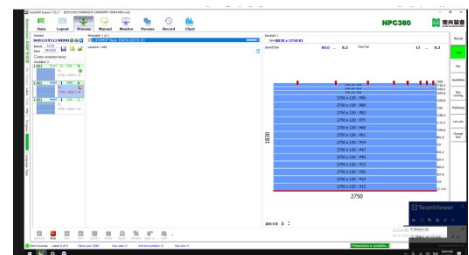
16. Machine control

- Computer: CPU i5 Memory 8G, WIN7 64-bit Professional Edition, Chinese /English system, Dual network port
- Operating system: Win7
- Monitor size: 21.5 inch



17. Operation software

- Powerful software so easy to use, including managing the work process with detailed reports, simulating cutting patterns, showing any error message, printing bar code and many more advantages, also user friendly HMI, making whole machine much reliable.
- Additional function for re-work of any particular piece (scanner optional), a good helper for customized furniture production, completely solved problem raised from possible setting mistakes and occasional errors caused by operator.



18. Control cabinet

- Most of electric components of the machine are international brand for high quality and generality.

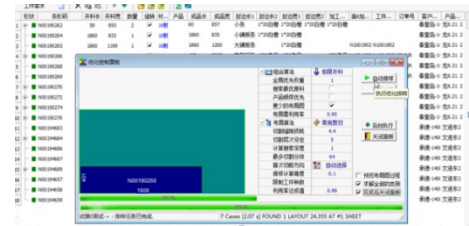
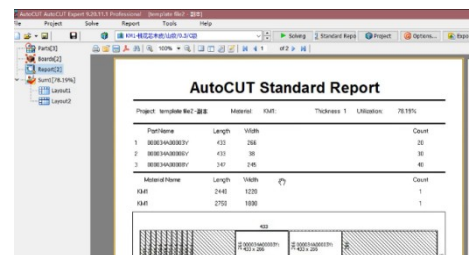




Option included:

1. Optimizing software Auto CUT

- Professional optimizing software equipped within machine for high handling efficiency and convenient operation, other worldwide popular software also possible to be applied.
- Report function
- Can be used on machine and in office



2. Label Printer

- Boards, order information are available at a glance with a label on each board, ease following job,
- printer is able to print the labels based on the cutting automatically



Technical Data

Cutting	Max. cutting length	3,270mm
	Max. cutting thickness	90mm(option 120mm)
Main saw	Motor power	15kw(option 18.5kw)
	Rotating speed	3,910rpm/min
	Saw blade diameter	Φ380mm (maxΦ400)
	Saw blade shaft diameter	Φ60mm
Scoring saw	Rotating speed	4,300rpm/min
	Saw blade diameter	Φ200mm
	Saw blade shaft diameter	Φ45mm
Saw carriage	Motor power	2.2kw
	Forward speed	90m/min
	Backward speed	120m/min
Feeding	Automatic feeding motor	2kw
	Max. feeding speed	85m/min
IPC	21.5" Windows 7	
Air Requirement	0.6 MPa	
Dust extraction	φ150mm×3, φ76mm×1	28m/min
Power supply	415V/50Hz/3PH	Country specification according to the order
Power	Total power	24.2kw
Overall size	Length *Width *Height	6,900 x 5,400 x1,820mm
Net weight	4,560kg	

**Thanks for the attention!*

The company continuous to improve the product specifications and design details, the specifications are shown here subject to change without notice. 250716

All the photo in the specification is for reference only!!!

Edge Banding Machine NB536



Description

- Heavy duty machine body and most mechanical machine parts are proceeded by advanced CNC machines for higher stability and longer service life without deforming;
- Merges numerous functions in one machine, including pre-milling, pre-heating, glue pot, snipping, end trimming, fine trimming, corner trimming, scraping, surface scraping and buffing, edge banding work can be done in one process.
- Customer Reference: 30+ countries; 2000+ machines
- Nesting kit design, pre-drilled nesting hole friendly

Edge banding direction



Details

1. Machine body

- Heavy duty machine body is welded with thick laser-cut steel plates, then through processing of advanced CNC machine for metal work, hence enhance the stability and strength, reduce the vibration in the process; Machine is **very heavy duty**;
- Frame body pass the **heat treatment** and **vibration aging treatment** to guarantees the whole service life without deforming.
- After **sandblasting** and **painting**, the top-grade CNC metal processing machines are used to process the body and components to make sure perfect quality and detail.



2. Professional assembly line

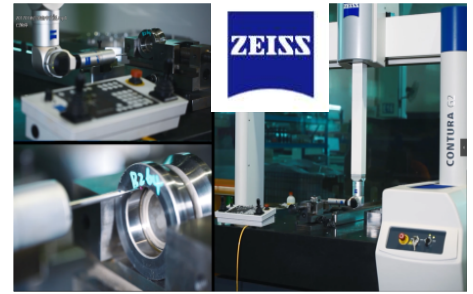
- Nanxing follow the SOP and set up the professional assembly lines. All the assembling is worked out by the experienced technicians that guarantee machine standardization and performance.





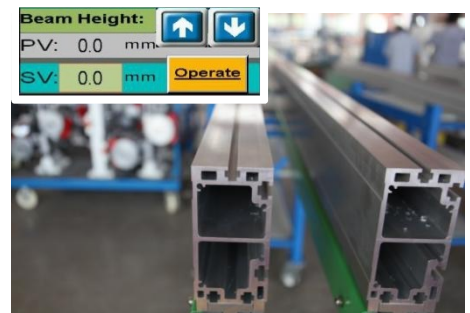
3. Quality control

- Advanced measuring equipment and strict QC system help to make sure the machines and parts are checked and certificated by very high standard.
- All the machines are delivered with Quality Certificate signed by QC specialist.



4. Top presser

- Aluminum pressure beam provides excellent stiffness and long service life.
- The height of presser beam adjusted automatically based on work piece's thickness just by inputting the work piece information on touch screen which saves a lot of time.
- Rubber rollers connected compactly in rows press work pieces tightly to make sure the work pieces could convey without displacement, wearproof.





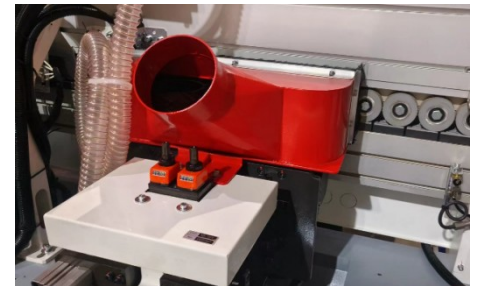
5. Conveyor

- Long straight semicircle guide rail is through hard treatment before installation, conveyor piece can perfectly contact with the guide rail, almost no gap.
- Two steel rods of high rigidity connect the “stretched support conveyor” to the machine body to ensure the stable conveying of the wide work pieces. Max stretching width is 600mm.
- Long steel guiding plate of high thickness and rigidity for longer service life. Position is easy to adjust.
- The conveyor motor makes variable frequency starting possible, very stable and equipped with braking system. Easy to install or uninstall. With cover.



6. Pre-milling

- Pre-milling with LEITZ **diamond cutter 43mm** in height, milling the work piece edge before gluing offers optimum basis of binding effect.
- Two motors controlled pneumatically, milling panel edge intermittent. 2× 3.7kW motors; 200Hz
Rotating speed: 12,000 rpm.
- Fully covered dust cover.



7. Pre-heating

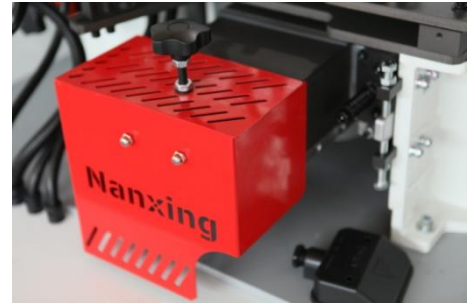
- Warm the work piece edge, the glue could well melt during gluing, especially suitable for wet or cold zones.





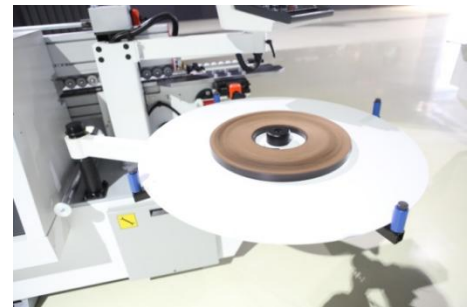
8. Glue pot

- Traditional way of gluing is stable, **Teflon coated** glue pot for EVA hot-melt glue has a high capacity. (about 5L). Easy to clean.



9. Edge tape supporter

- Edge tape supporter of high quality is in proper height for smooth edge tape feeding and longer service life. Machine screen will appear alarm when edge tape is used up. Save waiting time.



10. Snipping

- Snipping air cylinder with electric controlled switch to cut the edge tape properly.



11. Pressure rollers

- One pre-pressure roller of 100mm diameter coordinates well with three post rollers make edge tape pressed on edge surface firmly.
- Front 1 rollers have scraper to remove the glue, keep roller clean.



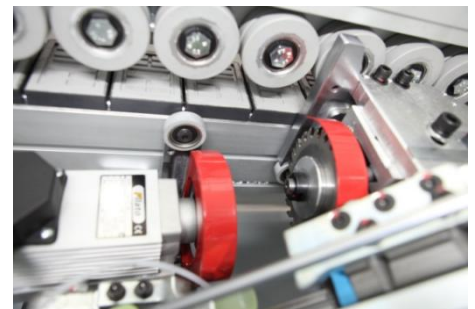
12. Lubrication system

- Lubrication pump for daily maintenance, greasing work of guiding rail just by pulling the handle. Easy and save time.



13. End cutting

- Linear guide way structure at an angle of 45 degrees with 2 motors 0.35kw 200hz 12000rpm/min to remove the extra edge tape on front and back.
- High precision linear guides – for very high repeatability.
- 2pcs of saw blades (105*3*22*24Z) with independent cover.
- Dust collector



14. Fine trimming

- 2 motors (power: 0.75kw; frequency: 200hz, rotating speed: 12000rpm/min). 2 fine trimming milling cutters (Standard: R1.5);
- Guiding board with high stiffness and independent cover on cutters for longer service life.
- Motor angle can be adjusted to most suitable angle for best R result.



15. Corner trimming unit

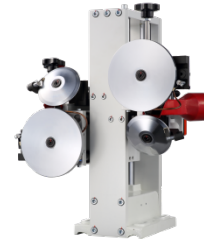
- Designed to trim sharp corner on front, back and two straight edges so as to achieve R circular arc radius.
- Driven by 2 motors (power: 0.3kw; frequency: 200 Hz, rotating speed: 12000rpm/min).
- Planar linkage with 2 corner trimming tools R1.5 3Z
- Rotating angle is adjusted automatic with an electric sensor, heavy duty designed.





16. Scraping

- Scraping the edge by R1.5 cutters (Standard), making edge banding more beautiful.
- Air blowing device blowing toward the scraping cutters on upside and underside for cleaning the scraps on cutter surface and cooling.



17. Buffing

- Buffing by dual screen cloth structure is the last step to make perfect edge banding to make the edge shining, more stable.



18. Dust collection

- Independent suction hood ($\varnothing 125\text{mm}$) on processing units are fully covered: Pre-milling*1; Fine trimming *1; Scraping *1, totally 4 sets.



19. Safety device

Feeding protector and thickness detection

- Protector prevents any possible accidents and ensures safety of operators, automatic monitoring abnormal operation.
- Work piece thickness detection, if work piece thickness over the limited position, conveyor will stop at once to reduce machine damage.

Interval feeding detection system

- Keep work pieces in proper distance for max edge banding performance.

E-STOP

- To stop running at once, guarantee operator life safety.



20. Remote switch & Indicator light

- A switch enables the operator to stop or start the machine anytime during the process that provides the max. convenience to adjust or test the machine.
- Indicator light, the operation status of the machine is available at a glance.



21. Cover door and dust collector

- Machine is fully covered and fits sound-absorbing cotton to reduce noise.



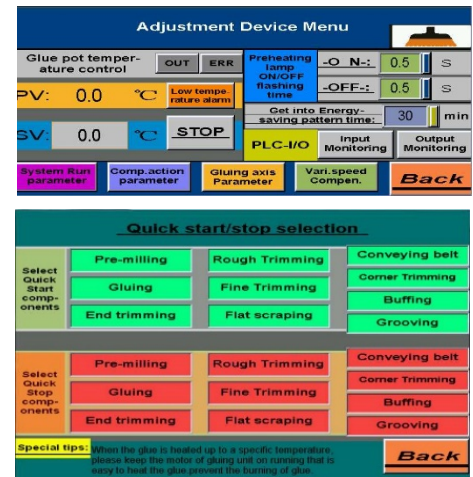
22. Control system

- 10" touch screen. Operation interface is intuitive and simple, available to control each component independently easy for testing and commission work.
- System languages: English, simplified Chinese, and traditional Chinese.



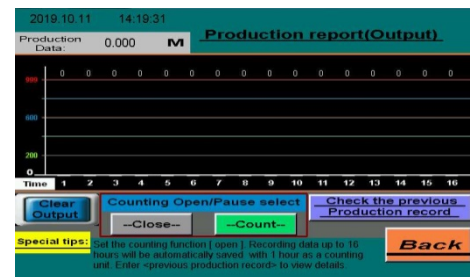
23. Energy saving

- Stand-by mode automatically turned on when machine stops working for a certain period (according to setting time) in order to save energy. Only one click to re-start production.
- One-click Selection, quick start/stop.



24. Production report

- Daily production included workpieces number and length is available at a glance



25. Electric equipment

- PLC control, input voltage 380v, 50Hz (Standard).
- The position can be calculated precisely by encoder
- Each processing unit is controlled and protected by independent frequency converter with motor braking function.
- Most of electric components of the machine adopted international brands for high quality and generality.
- Good documentation, each wire has a unique code label which offers max convenience for troubleshooting and online support.





Option

1. Pre-melter gluing system

- Pre-melt gluing system has a glue tank on top to offer proper glue volume according to processing, save heating-up time, and a small glue pot on bottom, thus reducing the carbonization and vulcanization from burning up of glue resins, keep glue always fresh.
- Liquid level sensor detection device controls the glue amount accurately so as to prevent overflow.
- Just one screw to release and install glue pot, 60mm high gluing roller, more glue supplying suitable for mass production, long parts.
- Sliding seat, easy to switch between pre-melter and PUR device. (PUR device is option)



2. Pneumatic Adjust Gate (Controlled By Cylinder)

Technical Data

Panel length:	≥120 mm
Panel width:	≥80 mm
Mini. Panel size:	120×80mm
Panel thickness:	10-60 mm
Edge tape thickness:	0.4-3 mm
Feeding speed:	16/20/24 m/min
Power supply:	380 V; 50 Hz
Air pressure required:	0.7MPa
Operation system	10'' touch screen
Dust collector	Φ125mm×3
Total power:	22 Kw
Approx. weight:	2,600 kg
Overall dimension:	5,950*1,450*1,650 mm

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CNC 6-Sided Drilling Machine ND512TS

(1 drilling block+grooving saw blade+5.5kw ATC4 main spindle)



Description

- Multi-functional CNC drilling machine is able to drill from 6 sides.
- Independent top grooving, 5.5kw main spindle of 4-slot tool changing magazine, and 1 drilling block on top, one drilling block and one main spindle on bottom meet different process requests and gives batch-size-one production max flexibility;
- Software is open port, support most formats in market.
- Compact design, save space



Details

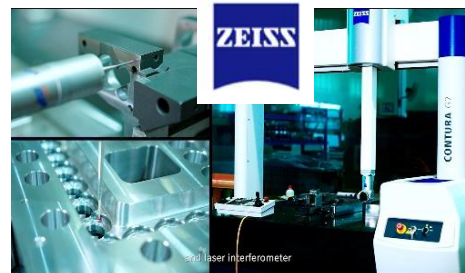
1. Machine body

- The machine adopts an integrated heavy-duty frame structure body, designed with finite element analysis to ensure operational precision.
- The entire bed undergoes stress-relief annealing, vibration aging, and shot peening treatment to enhance stability.
- Constructed with rectangular square tubes and a monolithic frame, the machine is integrally formed in a single process using Japan's SNK machine tools."



2. Quality control

- Advanced measuring equipment and strict QC system also help to make sure the final machine we offer to our customers are of high quality;
- All the machines are delivered with Quality Certificate signed by QC specialist.



3. Professional assembly line

- Assembly is final and important step for better machine performance. Nanxing's professional assembly lines from machine body to small electrical components were by experienced technicians that guarantee machine standardization and performance.





4. Long clamp beam & fast clamps

- The design of 3.3m longer high-rigidity clamp beam on two sides ensure stable and fast clamp moving with least vibration, and reduces the frequency of switching clamp during processing, thus higher efficiency.
- Clamp finger is 5-65mm open&closing range; working range 3.2m;
- The movement of clamps is controlled by servo and along inclined rack&pinion for accuracy in process;
- High quality cable chain



5. Positioning

Side aligner

- Dual clampers cooperate well with auto side alignment to guarantee precision and stability in panel processing.



6. Accurate movement of each axis

Transmission mode

- X&Y axis by highly precise rack and pinion,
- Z axis by ball screw rod;



Servo motor

- The accurate movement of each axis is ensured by the high quality servo motors.
- X direction:0.75KW (2pcs)
- Y direction:0.85KW (1pc) .1.3KW (1pc)
- Z direction:0.85KW (2pcs)
- V2 axis (pusher :0.4KW (1pc)
- Max travelling speed:
X/U/Y/Z/V:135/135/75/30/30m/min



7. Auto greasing

- Linear guiding rail and bearings can be greased automatically by electrically controlled greasing pump, save maintaining job.



8. Board size detector

X direction board length detect

- There would be alarm when lengthwise detector detects length is not correct to ensure operator puts the right board.



Board width detect&offset

- Configured on drilling block to detect the board width and compensate the board width errors, so as to avoid the hole position error caused by different benchmarks. Accuracy is up to 0.02mm.



9. Processing units

Top processing unit

1 Top drilling block

- Vertical drills: 10; 1.7kw
Horizontal drills: 2+2 in X direction; 2+2 in Y direction.
5000rpm rotating speed, hole edge is smoother, friendly for hinge hole.
Max drill bits diameter 35mm,
drill bits spacing 32mm,
drill head shank diameter 10mm
Drill bits length 70mm

One 5.5kw main spindle

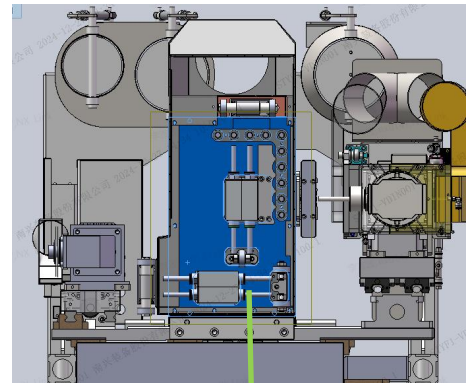
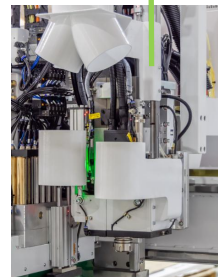
- **Type:**ER35, 5.5kw,
- Rotating speed:18000 rpm (4000rpm when use aggregate)
- 2-piece independent presser for better dust performance;

Independent grooving saw

- Motor:1.7KW*1
- Saw blade size:Φ100*Φ22*δ4
- Processed in X direction.Processing range:50-1000mm,the panel width cannot be less than 50mm.
- Processing depth: within 12mm
- The groove width:4-8mm,when the groove width is 4mm,it can be done in one time, if the groove width is greater than 4mm,need to mill 2 times.

Bottom processing unit

- 3.5kw main spindle ER25+ one boring block 1.68kw with 9 vertical drills 18000rpm
- Bracket rises to support boards when do top processing, prevent accuracy issue caused by board deform;
- Col-linear vertical drills of top and bottom drilling blocks, faster to drill through holes.





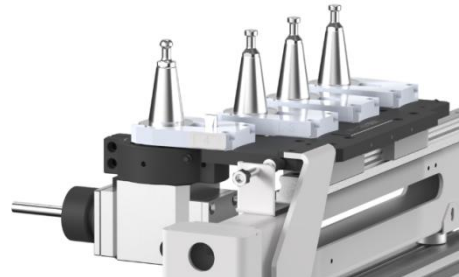
10. Tool measuring gauge

- Without need of setting tool tip by manual, by using tool setting gauge, main spindle can change tool automatically;



11. 4 slots tool changing magazine

- Tool Magazine Type: 4-tool magazine, linear arrangement
- Tool Holder Model: ISO30
- Collet Specification: ER32
- Number of Tools (pcs): 4
- 1. Crescent Clamp Tool: (12.7*9.8*7*20). Lamello groove on the front (top) side.
- 2. Alloy Saw Blade: (D63x3.0). Grooving on the side (3-side grooving, excluding the gripper side).
- 3. Straight Flute Milling Cutter, grooving on the front side.
- 4. One direction aggregate, grooving side slots for top-and-bottom hinge mortises and blind slots of the workpiece. (aggregate is option)



12. Machining Workpiece Size

Machining size (Drilling & Grooving on Top/Bottom):

- Workpiece Thickness: 10-60mm
- Workpiece Width: 30mm (40mm for grooving) - 1200mm
- Workpiece Length: 70-2800mm



Machining size (Milling/Profiling):

- Workpiece Thickness: 10-60mm
- Workpiece Width: 65-1200mm
- Workpiece Length: 250-2800mm

13. Stack processing

- Support stacking processing if hole position is mirror
- Mirror grooving;



14. Invisible hardware

- Machine is configured with aggregate and tools to process Lamello groove and some invisible hardware processing.



Invisible hardware

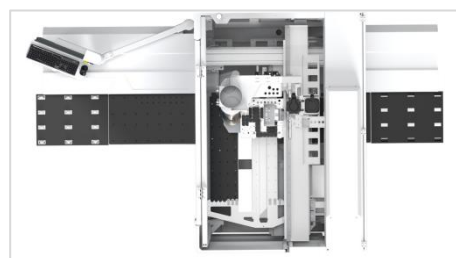
15. Side Grooving

- Side grooving by adding an saw blade head, suitable for light trough



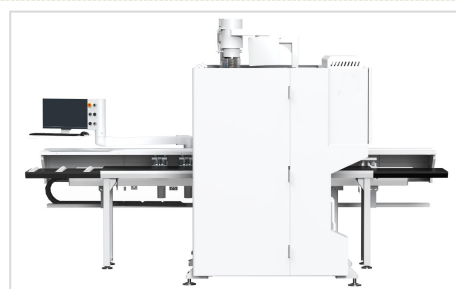
16. Infeed air float table

- Table Style: Front-and-rear fixed type
- Table Material: HPL (Phenolic Resin)
- Main Table Dimensions: 1613 × 615 mm
- Working Height: 960 mm
- Air Floatation Table Blower: 1.1 kW
- Workpiece Positioning Method: Each gripper is equipped with 3 sets of positioning wheels, combined with the front table's positioning cylinder
- Number and Location of Positioning Cylinders: 1 (located on the front worktable)



17. Feed-out

- Table Style: Front-and-rear fixed type
- Table Material: HPL (Phenolic Resin)
- Main Table Dimensions: 1613 × 615 mm
- Working Height: 960 mm
- Air Floatation Table Blower: 1.1 kW



18. Dust collection port

- Qty 3
- Φ200mm×2 (top) 、Φ125mm (bottom)
- Air speed: ≥28m/min





19. Cable chain

- High-quality cable chain used to drag and protect electric wire and air tube during movement of each axis for longer service life.



20. Hand controller

- Hand controller makes commissioning more convenient.



21. Control system

- SYNTEC CNC control system and Operation Software, reliable and the process efficiency is 20%-25% faster



22. Industrial computer

- Windows 10 operating system.
- All-in-one industrial computer



23. Excellent electrical components

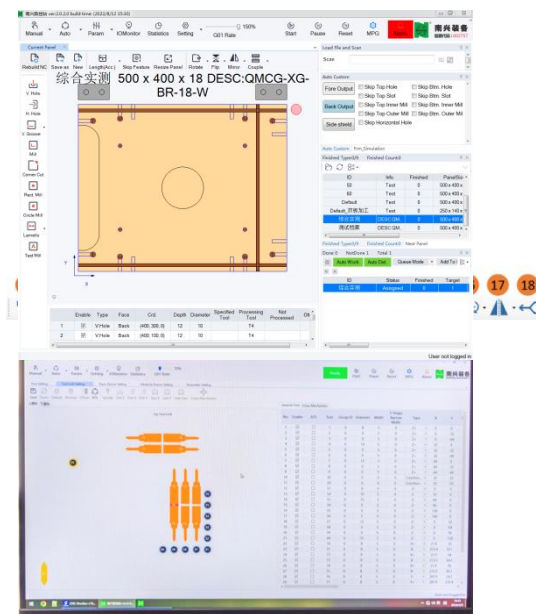
- Electrical parts and components are in reliable brand, standard and clean wiring connection make machine reliability and stability.



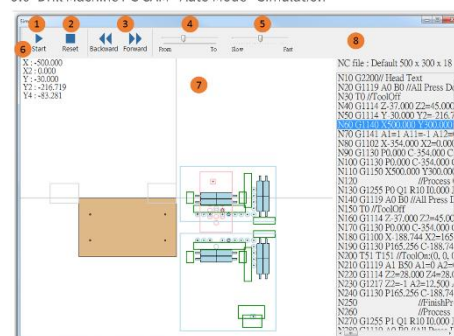
24. User-friendly operation

- Control interface is modern and friendly,
- Manual programming interface is easy to operate, functions are available at a glance like horizontal hole, vertical hole, grooving, flip, mirror, rotate etc.

- Tool management
- Easy to set, and tool life is available at a glance



9.6 Drill Machine PC CAM - Auto Mode - Simulation



- Simulation function

25. Data interface interaction

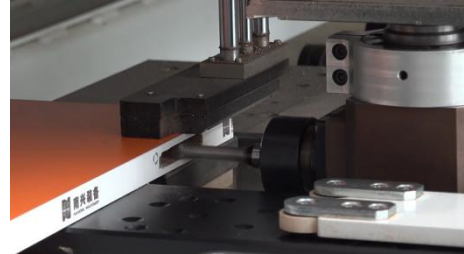
- The equipment can be connected to the user's factory network.
- All machining data can be collected.
- Compatible with various furniture design software.
- Supports multiple file formats, including MPR, DXF, BAN, BPP, PDX; XML; XXL.
- Accurately and quickly generates machining paths.
- With bar-code scanner, Scan-and-machine in one step for seamless processing.





26. One-head aggregate for side routing

- By using optional fixed one-head aggregate, machine can process Pivot Hinge groove
- Board thickness: 10-60mm
Board width: 65-1000mm
Board length 250- 2800mm



27. Board thickness sensor

- Board thickness sensor to avoid the possible influence caused by putting wrong thick board



28. Hand wheel

- (Wired/Wireless(depend on the model)
remote control for easy test run)

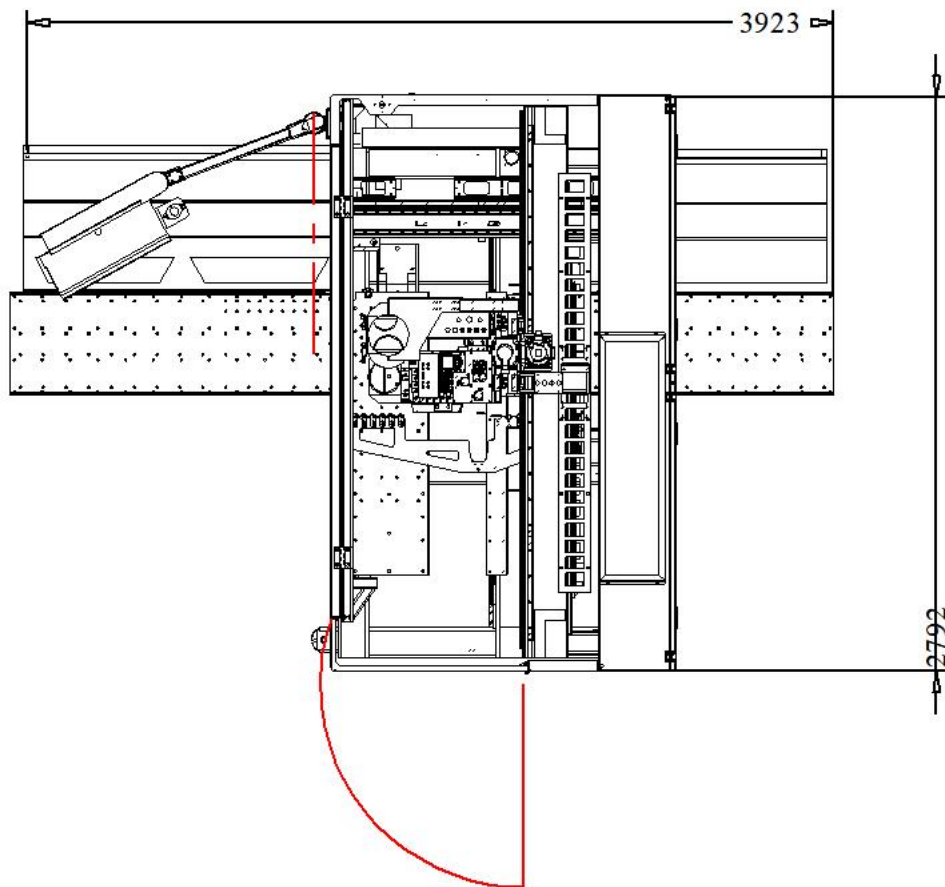
29. #90901.00690 saw blade for lamello

30. Air jet for Gripper

31. Standard Toolbox for testing



Layout





Technical Data

Total power	21.07 KW	
Machine size	3962 × 3010 × 2320mm	
Power supply	415V/50Hz	
Air supply	0.6-0.7MPa	
Control system	Brand	SYNTEC
Panel size	Length	200-2,800mm
	Width	30-1,220mm
	Thickness	10-60mm
Max. traveling speed	(X /U) axis	135m/min
	Y axis	75m/min
	Z axis	30m/min
	V axis (push)	30m/min
Drilling blocks	Drilling block qty	Top 1; Bottom 1
	Vert. drills qty (top)	10
	Horiz. drills qty (top)	X: 2*2 + Y: 2*2
	Vert. drills qty (Bottom)	9
	Max drill diameter	Φ35mm
	Drill spacing	32mm
	Rotation speed	5000rpm
	Shank diameter	Φ10mm
	Drill length	70mm
Main spindle	Top	1*5.5kw ER32 ATC4 18000rpm
	Bottom	1*3.5kw er25 18000rpm
Saw blade	Power	1.7kw
	Size	Φ 100* Φ 22* δ 4



	Processing range	50-1200mm
Dust collector	qty	3
	diameter	Top 200mm×2 Bottom 125mm×1
	speed	≥28m/min

**Thanks for the attention!*

The company continuous to improve the product specifications and design details, the specifications are subject to change without notice. 250511