

Pre-installation sheet for SCM SI400 Panel saw.



1. The machine would require 4.0 mm² square wire with 4 Core wire 3 phase +, Neutral and Earthing separately. Length of Wire should be as per the distance of the machine from the main supply. MCB of 24 amp rating required.
2. Input supply would be 400V. Proper Earthing for the machine is one of the prime necessities, Stabiliser of 12-15 KVA is required.
3. Required Saw blades of 300mm OD, 30mm bore dia and Scoring saw of 120mm OD and 20mm bore dia. (Saw blade selection according to the type of material to be processed).
4. Raw Material for taking trial and for giving a demo of the machine should be ready.
5. Dust collector with 120mm hose pipe to be provided. The suction of 2400m³/hr recommended.
6. Your kind selves will have to provide One technician and the one Operator along with the Service Engineer at time of installation (one who are going to work and look after the machine once it's installed).
7. The installation and training programme would be for 1 day. If due to any cause the above requirements have not been fulfilled and if there is any delay for the installation then the Amt of Rs 5000/day will be charged as Service Charge and also the Extra days of Engineer lodging and boarding expenses would have to be borne by your kind-selves.
8. In Case if the machine is to be shifted from one location to another (From factory godown to location) please arrange for the pallet truck or forklift in advance.

Kindly Sign and Stamp the Preinstallation sheet once you are ready with the installation setup required for your machine and send it to us by email/ courier so that we can plan the Engineer for installation of the Machine.