

**** TECHNICAL SPECIFICATIONS ****

CONNECTION VOLTAGE: 415 VOLT
COUNTRY OF DESTINATION: INDIA
FREQUENCY: 50 HZ
INSTALLATION: BRANCH BIESSE
LANGUAGE: ENGLISH
NORMS: NO
PACKING: CONTAINER
PHASE TYPE: THREE PHASE
SUPPLY OF: SINGLE MACHINE

ITEM CODE	DESCRIPTION	QUANTITY
9080490	<p>Numerically controlled machining center ROVER B 7.40 K0</p> <p>Working field: X = 3390 mm; Y = 1552 mm; Z = 180 mm The composition includes: 6 ATS panel supports - L = 1525 mm - 18 sliding bases 6 Stops with a stroke of 115 mm 6 Stops with a stroke of 115 mm positioned at 1420 mm 4 Side stops with a stroke of 115 mm (2 Lh + 2 Rh) Division of the vacuum system in 2 work areas in X Pneumatic system for bar supports - 2 independent work areas in X 4 bar supports 12 vacuum modules with dimensions 132 x 146 x H48 mm 6 vacuum modules with dimensions 132 x 75 x H48 mm Vacuum system for a 90 m3/h pump 90 m3/h vacuum pump Auxiliary vacuum system 12 kW (16.1 HP) Electrospindle with ISO 30 adaptor, air cooled Flange for the assembly of aggregates Prearrangement for the assembly of a 360° operating unit (C axis) Blower Revolving tool changer with 12 places at Z carriage side Boring head BH 23 L</p>	1.00

ITEM CODE	DESCRIPTION	QUANTITY
	Prearrangement for a multifunctional unit or a horizontal routing unit Advanced remote keyboard Numerical Control XP600 17" LCD User-friendly interface BIESSEWORKS machine version Air conditioner for electric cabinet Inverter Safety devices with 2 front safety mats and back and side protection	
7350088	Vacuum module - Size 132x146 - H48mmIt can be rotated through 360°, with a step of 15°	6.00
AC150165	RVB SLOT 1 POSTERIORE	1.00
7001200	Complete set of tools for Rover machines running test	1.00
3407076	ERC40 elastic collet for tool locking - Diameter 9-10mm	2.00
3407073	ERC40 elastic collet for tool locking - Diameter 17-18mm	2.00
3407075	ERC40 elastic collet for tool locking - Diameter 19-20mm	2.00
26471	ISO 30 tool holder for ERC40 collet – RH rotation* Maximum rotation speed 24,000 rpm* NOT inclusive of the ERC40 collet for tool locking	6.00
7530073	BiesseWorks Basic - Office version* Requires the operating system Windows XP or Windows 7* For NC BH660, XP600 and NC1000 requires BiesseWorks Basic - Machine version or BiesseWorks Advanced - Machine version	1.00

**** SPECIAL EXECUTIONS ****

ITEM CODE	DESCRIPTION	QUANTITY
SR12076	Quarta fila di carrelli per Rover B 7.40 K0	1.00